INGEMAR
Productos y servicios en obras de infraestructura

Inspection Certificate

According to UNI EN 10204 - 3.1

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Lot K-016661 Inspection Start Date 25/09/2020 Inspection End Date 02/10/2020

Item EPRES05025 E/F TAPPING TEE D.50/25 - SDR11
Start Batch K-016661 Start Lot Date 25/09/2020 Qty To Prod. 2000
Conformity to EN 12201 - EN 1555
Notes

Characteristics

Characteristic Description / Certificate Additional Description	Standard / Test Condition	Sample		Measure Unit	
Density	ISO 1183 ; ASTM D2389	N.	1	Kg/dm3	0.9600
	23°C				
Dimensional check		N.	1	mm	PASS
Diameter/ wall thickness/ weld.lengths/ ova	23°				
Marking	EN 12201 EN1555	N.	1		PASS
Melt Flow Index PE	ISO 1133	N.	1	g/10 min	0.2300
	190 °C - 5 Kg				
Melt Flow Index PE	ISO 1133	N.	1	g/10 min	0.2400
Fitting	190 °C - 5 Kg				
Oxidation Induction Time	ISO 11357-6	N.	1	g/10 min	PASS
	210°C >20 min.				
Pressure test PE100	ISO 1167	N.	1		PASS
	80°C 5,4 MPa >165h				
Surface Condition and color	EN 12201 EN1555	N.	1		PASS
Welding test and check resistance		%	100		PASS
	23°				

Raw Material

Pos	Item Code	Item Description	Supplier Lot	Melt Flow Index (Supplier Certif.)
	51PE100-017	HOSTALEN CRP100 RESIST CR BLACK BASELL	YH1345T03	0.2200

Quality Department

Quality Reference

INGEMAR
Administración
Tel.: 0351 - 4525213

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