



Inspection Certificate

According to UNI EN 10204 - 3.1

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Lot M-012561 Inspection Start Date 26/06/2019 Inspection End Date 03/07/2019

Item ERDE3225 E/ F REDUCER D.32/ 25 - SDR11
Start Batch M-012561 Start Lot Date 26/06/2019 Qty To Prod. 2000
Conformity to EN 12201 - EN 1555



Notes

Characteristics

Characteristic Description Certificate Additional Description	Standard Test Condition	Sample	Measure Unit
Density	ISO 1183 ASTM D2389 23°C	N. 1	g/ cm ³ 0.9600
Dimensional check		N. 2	mm PASS
Diameter/ Wall thickness/ SDR	23°		
Marking	EN 12201 EN1555	% 100	PASS
Melt Flow Index PE	ISO 1133	N. 1	g/ 10 min 0.2300
Fitting	190 °C - 5 Kg		
Melt Flow Index PE	ISO 1133	N. 1	g/ 10 min 0.2200
Raw Material	190 °C - 5 Kg		
Oxidation Induction Time	ISO 11357 210°C >20 min.	N. 1	g/ 10 min PASS
Pressure test PE100	ISO 1167 80°C 5.4 MPa >165h	N. 2	PASS
Surface Condition	EN 12201 EN1555	% 100	PASS
Welding test and check resistance	EN 12201 EN1555 23°	% 100	PASS

Raw Material

Pos	Item Code	Item Description	Supplier Lot	Melt Flow Index (Supplier Certif.)
	<u>51PE100-017</u>	<u>HOSTALEN CRP100 RESIST CR BLACK BASELL</u>	<u>XE1345T21</u>	<u>0.2200</u>

Quality Department

Quality Reference:

INGEMAR
Administración
Tel.: 0351 - 4525213

Este certificado ha sido impreso desde el sitio web www.ingemar.com.ar Copia fiel del original

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